

# CERTIFICATE



Czech

**TÜV SÜD Czech – CERTIFICATION BODY**  
which carries out the assessment and certification of products

Product certification body No. 3084, accredited by the Czech Accreditation Institute  
according to ČSN EN ISO/IEC 17065:2013

hereby certifies that the organization

**VÍTKOVICE HEAVY MACHINERY a.s.**  
**Ruská 2887/101**  
**CZ – 703 00 Ostrava - Vítkovice**  
**Company Registration No.: 25877950**

for the following fields / processes of activities:

**welding of steel structures, machine parts, castings**

has implemented and uses a welding process which conforms to

**EN ISO 3834-2:2005**

Number of the Audit Report: **12.114.630**

Validity of certificate: **14.06.2023**

Certificate number: **11.624.384, Revision No. 2**

Certification scheme: EN ISO 3834-2:2005

Details and validity conditions are stated in the annex to this certificate which forms its integral part and contains 1 page.

Prague, on 04.04.2019



Head of the Certification body



ZERTIFIKAT ♦ CERTIFICATE ♦ CERTIFICADO ♦ CERTIFICADO ♦ СЕРТИФИКАТ ♦ CERTIFICATE ♦ 認證證書

## SCOPE OF ACTIVITY

**1. Kind of products:** steel structures, machine parts, castings

**2. Standards used by certified organization:**

2.1 Product standards: EN 1090-1; EN 1090-2

2.2 Process standards (EN ISO 3834-5): EN ISO 9606-1, EN ISO 9606-3, EN ISO 9712, EN ISO 13916, EN ISO 14731, EN ISO 14732, EN ISO 15607, EN ISO 15613, EN ISO 15614-1, EN ISO 15614-7, EN ISO 17635, EN ISO 17636, EN ISO 17637, EN ISO 17638, EN ISO 17639, EN ISO 17640, EN ISO 17662, EN ISO 17663, ČSN EN ISO 17671-2

2.3 Standards other than EN/ISO: --

**3. Groups of basic materials** (according to CEN ISO/TR 15608): 1.1, 1.2, 1.3, 2.1, 2.2, 3.1, 5.1, 6.1, 7.1, 8.1

**4. Welding processes and similar processes:**

Welding processes (according to ISO 4063)	Groups of basic materials (according to CEN ISO/TR 15608)
111	1.2, 2.1, 2.2, 3.1, 5.1, 6.1, 7.1
121	1.1, 1.2, 3.1, 5.1, 6.1
122	8.1, 7.1
135	1.2, 1.3, 2.1, 8.1
136	1.2
138	1.2, 2.1
141	1.1

**5. Authorized employees of the welding supervision:**

Name	Qualification	Work function	Degree (according to ISO 14731)
Ing. Lukáš Kolbon	IWE	Technologist	6.2 a)
Ing. Ondřej Laník	IWT	Technologist	6.2 b)
Michal Osina	EWT	Technologist	6.2 b)

This certificate is a revision of the certificate No. 11.624.384, issued 14.06.2018.

